W٥	rk	Or	der	ID	5951	7
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Friday, June 04, 2010 3:05:07 PM



Page 1

Item ID: D4008-041 Accept Setup Start **Revision ID:** Stop Item Name: Fuel Filler Splash Guard Assembly **Start Date:** 6/4/2010 Start Qty: 1.00 **Cust Item ID: Required Date:** 6/10/2010 Req'd Qty: 1.00 **Customer:** Reference: Start Run **Process Plan:** Date:// Tooling: **Approvals:** Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp **Draw Nbr** Revision Nbr D4008 Α 100 0.00 B 10-6-10 Waterjet 0.00 Memo FLOW CNC Waterjet 1-Cut as per Dwg (D4008-1) Dwg Rev: 6661, 035 Prog Rev:



110

QC2- Inspect parts off machine FAI/FAIB

2-Deburr if necessary

0.00

QC

Memo

0.00

1310-6-10

Quality Control

	•										
W/O:			WORK ORDER CHANGES								
DATE	STEP	PR	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	•	PAR #:	Fault Cate	gory:	NCR	: Yes	No DQ	A:	Date:	······································	
	Res	olution:	Disposition	1:	QA:	N/C Clo	sed:		Date:		
NCR:		,	WORK ORDI	ER NON-CONFORM	IANCE	(NCR)				
DATE	STEP	Description of NC			ction B		Verific	ation	Approval	Approval	
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector	
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Work Order ID 59517

Friday, June 04, 2010 3:05:07 PM



Page 3

Item ID:

D4008-041

Accept



Setup Start

Stop



Revision ID:

Item Name:

Required Date: 6/10/2010

Fuel Filler Splash Guard Assembly

Start Date:

6/4/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

Appr	ovals:
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Process Plan: _____ Date: ____

Tooling:

Date:

Date:

Run

Start

Stop



QC: ____

Date:____

SPC (Y/N):

Tool ID

Tool # Plan

Accept

Reject

Insp.

Sequence ID/ **Work Center ID**

150

HandFinish Hand Finishing Operation Description

Chemical Conversion Coat per OSI005 4.1

Memo

Memo

Set Up/ **Run Hours**

0.00

Code

Qty

Reject Qty

Number Stamp

160 Powdercoat

Powder Coating

Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3

0.00

11112588

=) H 10/06/11 Z 9

REMOVE PIN PRIOR TO POWDERCOATING

Start Time: 7: 15pm Oven Temperature: 370% Finish Time: 7: 45AL

170

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

2 BR 10-6-11

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CH	ANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	·	PAR #:	Fault Cat	egory:		NCR	: Yes I	No DQ	4:	_ Date:	ate:		
	R	esolution:	Dispositi	on:		QA:	N/C Clo	sed:		Date:			
NCR:			WORK ORI	DER NON-C	ONFORMA	NCE	(NCR)					
DATE	STEP	Description of NC		Corrective A		n B		Verific	ation	Approvai	Approval		
	JILI	Section A	Initial Chief Eng	Description Chief Eng	on Sign & Date			on C	Chief Eng	QC Inspector			
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Work Order ID 59517

Friday, June 04, 2010 3:05:07 PM



Page 4

Item ID:

D4008-041

Accept

Setup Start

Stop



Revision ID:

Item Name:

Start Date:

Fuel Filler Splash Guard Assembly

6/4/2010

Start Qty: 1.00

Required Date: 6/10/2010

Req'd Qty: 1.00



Cust Item ID: Customer:

Tool ID

Reference:

	-	
An	provals:	
4 7 17	DI UVALS.	

Process Plan: ____ Date:

Operation

Description

Date:_____

Tooling:

SPC (Y/N):

Date:

Tool # Plan

Code

Date:

Run

Start

Reject

Number

Stop



Insp.

Stamp

Sequence ID/

Work Center ID

180

Small Fab Small Fab

Memo

Memo

Assemble as per dwg

Set Up/ **Run Hours**

0.00

0.00

Reject

Qty

190

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Accept

Qty

200

Packaging

Packaging

Identify as per dwg & Stock Location: / 12

0.00

Memo

0.00

10/11/4 Sl (2)

	•									
W/O:			WO	RK ORDER CHANG	GES					· , ,,,
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	·	PAR #:	Fault Categ	jory:	NCF	R: Yes	No DQ	A:	_ Date: _	
	Res	olution:	Disposition	1:	QA:	N/C Cld	osed:		Date:	
NCR:			WORK ORDE	R NON-CONFORM	IANCE	(NCR)			
DATE	STEP	Description of NC			ction B		Verific	ation	Approval	Approval
	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
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Work Order ID 59517

Friday, June 04, 2010 3:05:07 PM



Page 5

Item ID:

D4008-041

Accept



Setup Start

Stop

Stop



Revision ID:

Item Name:

Fuel Filler Splash Guard Assembly

Start Date: 6/4/2010

Start Qty: 1.00

Required Date: 6/10/2010 Req'd Qty: 1.00

Cust Item ID: Customer:

Reference:

A	nn	ro	va	ls:
73	νu	ıυ	v a	13.

Process Plan:

Date:

Date:_____

Tooling:

SPC (Y/N):

Date: Date: Run Start

Sequence ID/ **Work Center ID**

210

Operation Description

QC:

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Reject Qty

Reject Number

Insp. Stamp

Quality Control

Memo

0.00

0.00

Accept

Qty

M/ H

W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHA	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	•	PAR #:	Fault Cate	gory:	NCR	Yes I	No DQ	A:	Date:		
	Res	solution:	Disposition	on:	QA:	N/C Clo	sed:		Date:		
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR))				
DATE	STEP	Description of NC	to late 4		ction B	Cian 0	Verific	ation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector	
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Picklist Print

Friday, June 04, 2010 3:05:11 PM

Work Order ID: 59517

D4008-041

Parent Item Name:

Parent Item:

Fuel Filler Splash Guard Assembly

Comments:

IPP rev A 10.01.27 New issue Prelim EC verified by:DD 10.05.03 as per ECN10.562 DD verified by:EC



ENG

55874

Start Date: 6/4/2010

Required Date: 6/10/2010

Start Qty: 1.00

Required Qty: 1.00

l	0.05.03 as per EC	N10-562 DD vei	rified by	y:EC							_		
Component Item ID/ Item Name M6061T6S.032	Replacement Item ID	Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 100	Unit of Measure sf	Qty on Hand 69.7000	0.2735	Otv 0.287895		Date Issued	Status
				Location		Loc	<u>Qty</u>	Loc Code					
				MAT21			69.7					(5)	
					110063		3		_			ت	
				4	112763		52.7		_	11276	3		
					16954		8		_				
D4008-5		Manufactured	No		18375	100	6	1 0000	_				
	HI 1001	Manufactured	NO			180	Each	1.0000	1 1 185 (188)			/	
							•	,		450	1/1/	0.7	
Fuel Filler Splash Guard Hir	nge Half									7-70			
				Location		<u>Loc</u>	<u>Qty</u>	Loc Code					
				ENG			1			G 0			
D4008-9					55873		1			72			
		Manufactured	No			180	Each	27.0000	1	<u></u>	/	1	
										1	///	52	
Spring											<i></i>		
				Location		Loc	<u>Otv</u>	Loc Code					
				ENG			27		_				
24008 7					55193		27		_	2			
D4008-7 		Manufactured	No		,	180	Each	5.0000		2/5/0	/11/	62	
•				Location		Loc	<u>Oty</u>	Loc Code					

IPP Rev:B

B 59662 (2x

Dart	Aeros	pace	Ltd
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W/O:		WORK ORDER CHANGES										
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Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Ye	s No De	QA:	Date: _				
	Re	solution:	Disposition	n:	_ QA: N/C	Closed: _		Date: _				
NCR:		•	WORK ORD	ER NON-CONFORMA	NCE (NO	CR)						
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	Sig	n&.∣ _{Se}	fication ction C	Approval Chief Eng	Approval QC Inspector			
		•	Chief Eng	Chief Eng	Da	te			•			
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Friday, June 04, 2010 3:05:11 PM

Work Order ID: 59517

Parent Item:

D4008-041

Parent Item Name:

Fuel Filler Splash Guard Assembly

Start Date: 6/4/2010

Required Date: 6/10/2010

Comments:	IPP rev A 10.01.27 10.05.03 as per ECN	7 New issue Pr N10-562 DD v	elim EC erified by	verified by EC	:DD IPP I	Rev:B		s	tart Qty: 1.00		Require	d Qty: 1.0	0
Component Item ID/ Item Name MS20470AD3-3	Replacement Item ID	Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID 180	Unit of Measure Each	Qty on Hand 8,543.000	Qty per Kit	Total Otv	Qty Issued	Date Issued	Status
				Location ST319	1065		8543 1435	Loc Code		· · · · · · · · · · · · · · · · · · ·			
MS21042L08		Purchased	No		16941	180	7108 Each	326.0000	2	8 !! 510	1 2/11/	102	
				Location ST300	114330	Loc	Oty 326 326	Loc Code	_	2	11150	16 (20
MS35206-S245 		Purchased	No			180	Each	100.0000	2 -	2 4 5,	0/1	1/02	•
NAS1149DN832J		Purchased	No	Location ST294	113898	<u>Loc</u>	Oty 100 100 Each	Loc Code 434.0000	6	6	see //	/b2	
WASHER				<u>Location</u> ST298	114740	<u>Loc</u>	Oty 434 434	Loc Code	- -	6 10	2		

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W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA	۸:	_ Date: _	·····
Resolution:			Dispositio	Disposition: QA: N/C Closed: Date:					
NCR:		•	WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC				Verific	ation	Approval	Approval
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Picklist Print

Friday, June 04, 2010 3:05:11 PM

Page 3

Work Order ID: 59517

Parent Item:

D4008-041

Parent Item Name:

Fuel Filler Splash Guard Assembly

Comments:

IPP rev A 10.01.27 New issue Prelim EC verified by:DD

10.05.03 as per ECN10-562 DD verified by:EC

Start Date: 6/4/2010

Required Date: 6/10/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

D3941

Replacement Mfg/ Item ID Purch Manufactured Bin Primary Item Location No

Last Location Route Seq ID 180

Loc Qty

65

65

IPP Rev:B

Unit of Qty on Measure Hand 65.0000

Loc Code

Qty per Kit Total 0.21

Otv 0.221053

Date Qty Issued **Issued**

Status

Rubber Cushion

Location

ST408

48512

cut 1.25" long

W/O:			W	ORK ORDER CHANG	ES				•
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No: PAR #:		Fault Category: NO		_ NCR: Yes	Date: _				
Resolution:		Disposition: QA: N/C Closed:							
NCR:	-			DER NON-CONFORMA			- *:		
DATE	STEP	Description of NC		on B	Verifi	cation	Approval	Approval	
DATE	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order:	595(7
DART AEROSPACE LTD		
Description: FUEL FillER SplASH ASSEMBLY	Part Number:	4008-041
		Page 1 of 1
Inspection Dwg: D4008-1 Rev: A		

FIRST ARTICLE INSPECTION CHECKLIST

	X	First Artic	le	Proto	type	
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	,D	Audited by:	Prototype Approval:	N/A
	1 6	Detail 1 1	Date:	N/A
Date:	10-0-10	Date: 10[06][0		Annroyad

		R	evised by	Approved
Rev	Date	Change	(J/JLM	
Α	<u> </u>	New Issue		

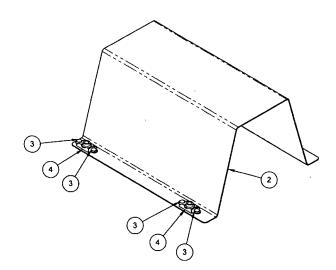
5 3 2 QTY. -041 JOHN CAMERON AVIATION PART NUMBER ITEM NO. PART NUMBER DESCRIPTION 1 X D4008-041 AUX TANK FILLER SPLASH GUARD ASSEMBLY JCA-M47-2-26 2 D3941-1 RUBBER CUSHION 3 1 D4008-1 FUEL FILLER SPLASH GUARD CHANNEL 4 1 D4008-5 HINGE 5 2 D4008-7 WASHER 6 1 D4008-9 SPRING 7 5 MS20470AD3-3 RIVET 8 2 MS35206S245 SCREW NAS1149DN832J 9 6 WASHER 10 2 MS21042L08 NUT [10] **SECTION A-A** С (10) SCALE: 2X SHOP COPY RETURN TO -**ENGINEERING** UNCONTROLLED CORY SUBJECT TO AMENDMENT WITHOUT NOTICE 10 (2)**D4008-041 AUX TANK FILLER SPLASH GUARD ASSEMBLY** Ä NEW ISSUE 10.02.05 REV. DESCRIPTION DATE 1) MATERIAL: NIA
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4008-041" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.15 lbs DESIGN **DART AEROSPACE LTD** DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4008 MFG. APPR. SHEET 1 OF 10 APPROVED TITLE 7) WEIGHT. 2018
8) ATTACH D3941-1 RUBBER CUSHION USING SILICONE ADHESIVE, TRIM TO FIT, AFTER POWDER COAT
9) MASK HINGE PIN AREA BEFORE POWDER COAT
10) INSTALL D4008-7 WASHER AND D4008-9 SPRING AFTER POWDER COAT SPLASH GUARD DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD
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HOT TO BE USED FOR ANY PURPOSE OR COMED OR COMMUNICATED TO ANY OTHER HERSE DATE 10.02.05

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W/O:			WC	ORK ORDER CHANG	GES		T.			•
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	norv.	NCB	· Vas	No DO	١	Data	
					QA: N/C Closed:					
NCR:				ER NON-CONFORM					Date	
		Description of NC	NC Corrective Action				\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		Approvel	Approval
DATE	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	iption Sign & Date			eation on C	Approval Chief Eng	QC Inspector

		<u>, </u>	6	, 4
ITEM NO.	QTY. -043	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	х	D4008-043	FUEL PUMP SPLASH GUARD ASSEMBLY	JCA-M47-2-29
2	1	D4008-3		
3	8	MS20426AD3-3	FUEL PUMP SPLASH GUARD COVER	
4	4	MS21059L08	NUT PLATE	
				



D4008-043 FUEL PUMP SPLASH GUARD ASSEMBLY

Wlo 59517

NOTES:
1) MATERIAL:
2) FINISH: POWDER COAT "GREY SANDTEX" (4.3.5.6) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4008-043" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.46 lbs

8

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4008 MFG. APPR. SHEET 2 OF 10 APPROVED TITLE SPLASH GUARD DE APPR. COPYRIGHT @ 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUFFLIED ON THE EXPRESS CONDITION TO BE USED FOR ANY PURPOSE OR COPPED OR COMMUNICATED TO ANY OTHER PURPOSE. DATE 10.02.05

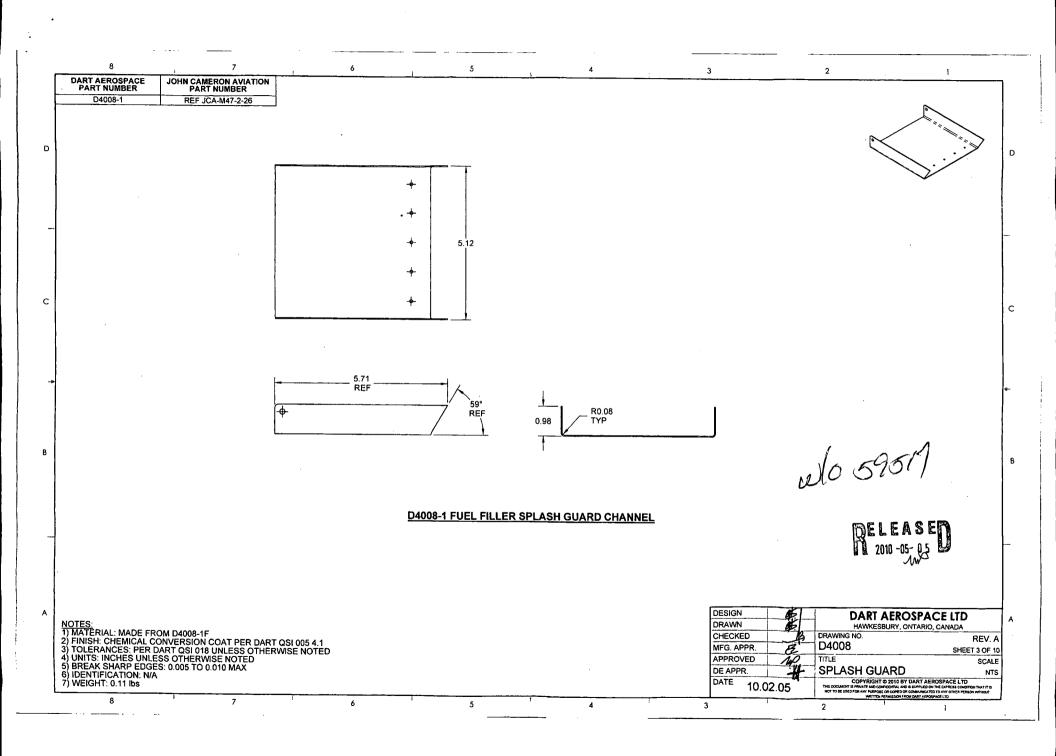
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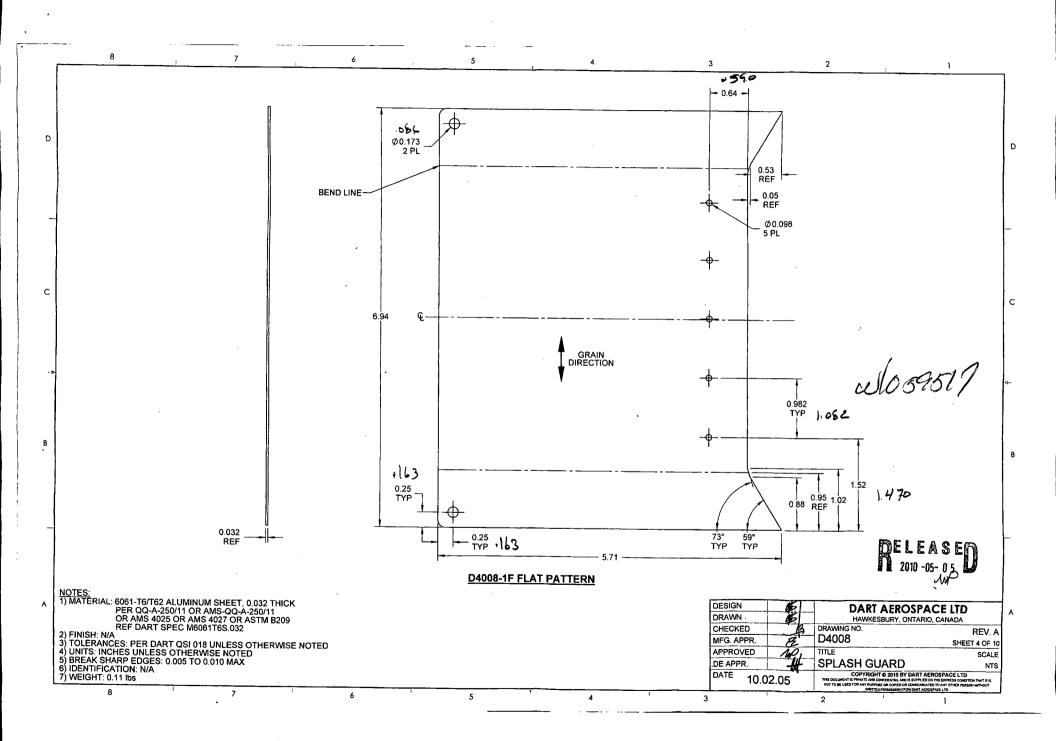
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SCALE

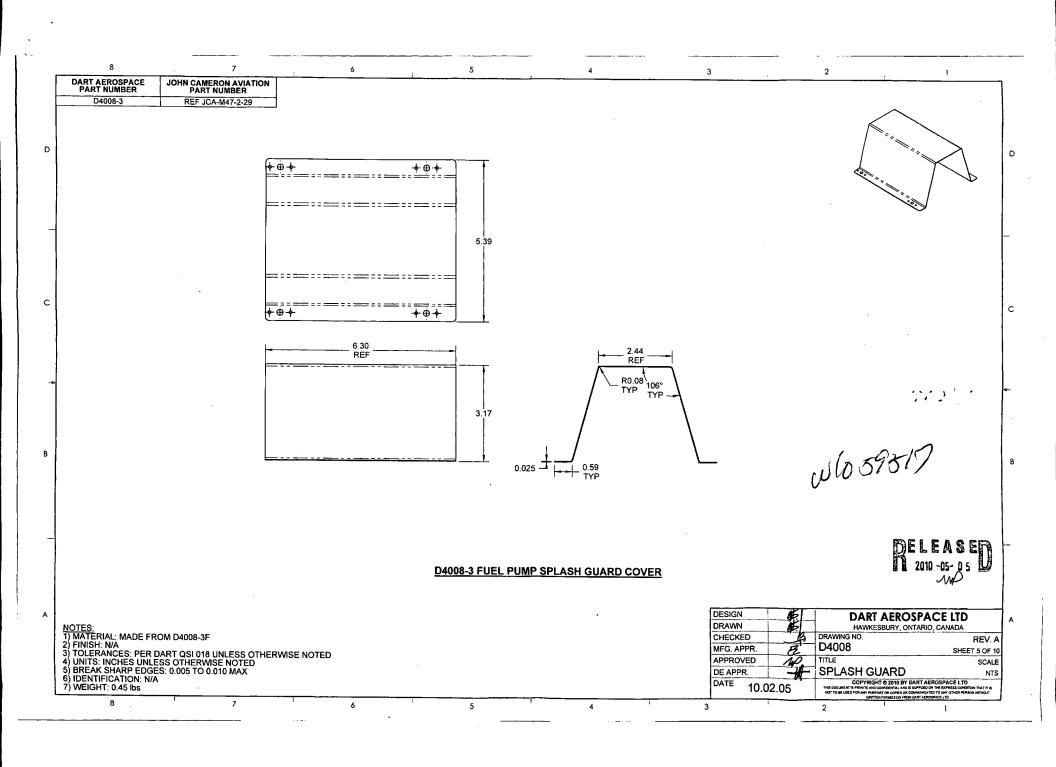
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W/O:			WC	RK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cate	gory:	NCR: Ye	s No DQ	A:	Date: _	
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DATE	STEP	Description of NC	Corrective Action Section			Verifi	Verification	Approval Chief Eng	Approval QC Inspector
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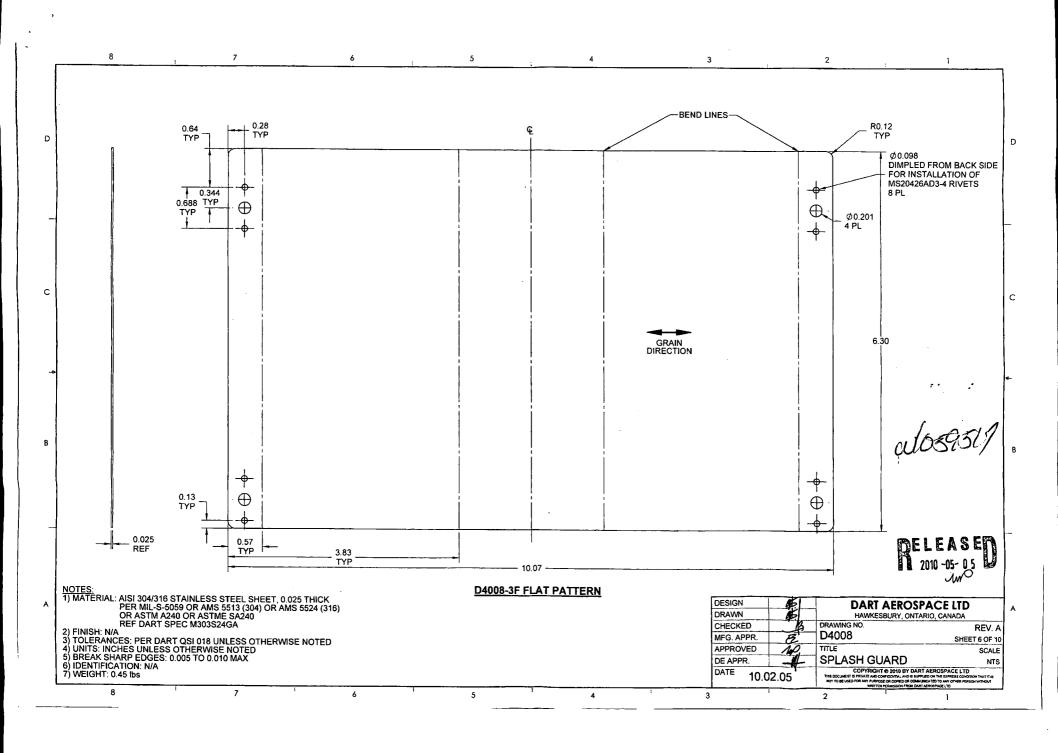
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Part No	•	PAR #:	Fault Ca	tegory:	_ NCR: Yes	No DQ	A:	Date: _		
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W/O:		WORK ORDER CHANGES											
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		PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:								
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NCR:			WORK ORD	ER NON-CONFORM	IANCE	(NCF	()	***					
DATE	STEP	Description of NC		Corrective Action Section B			Verific	cation	Approvai	Approval			
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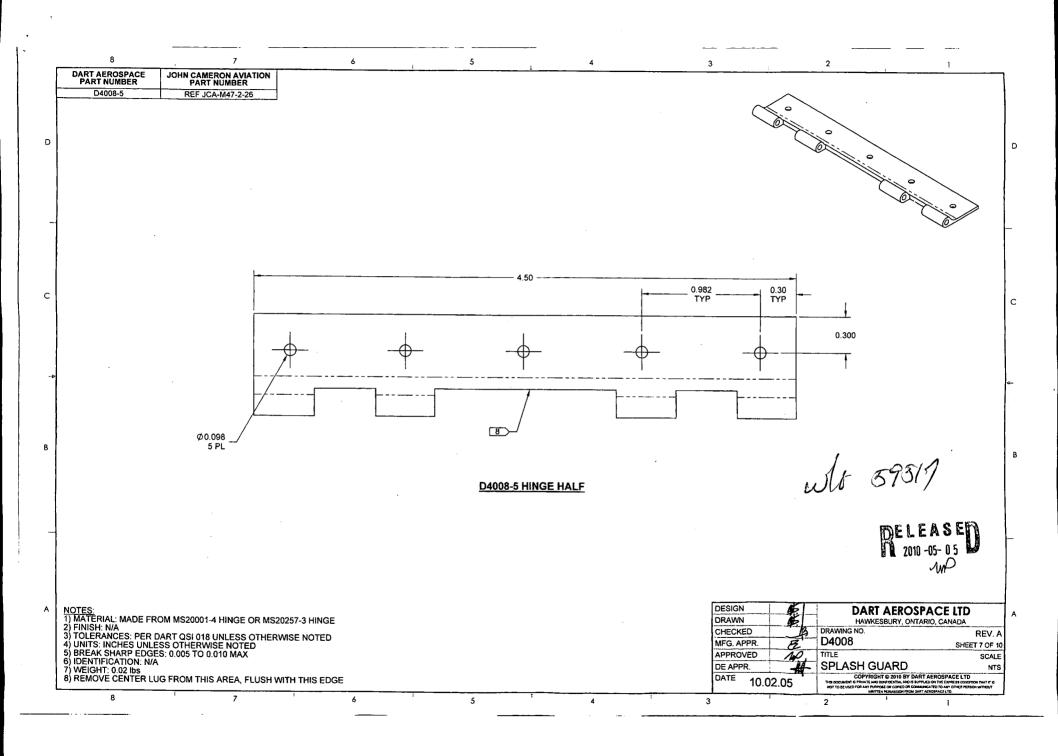


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Part No:		PAR #:	Fault Cate	_ Fault Category: NC			NCR: Yes No DQA: Date:						
	Resolution:		Disposition: Q/			I/C Clos	sed:		Date:				
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)							
DATE	STEP	Description of NC	Corrective Action Section I			1/4			Approval	Approval			
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	n Sign & Date		Verification Section C		Chief Eng	QC Inspector			
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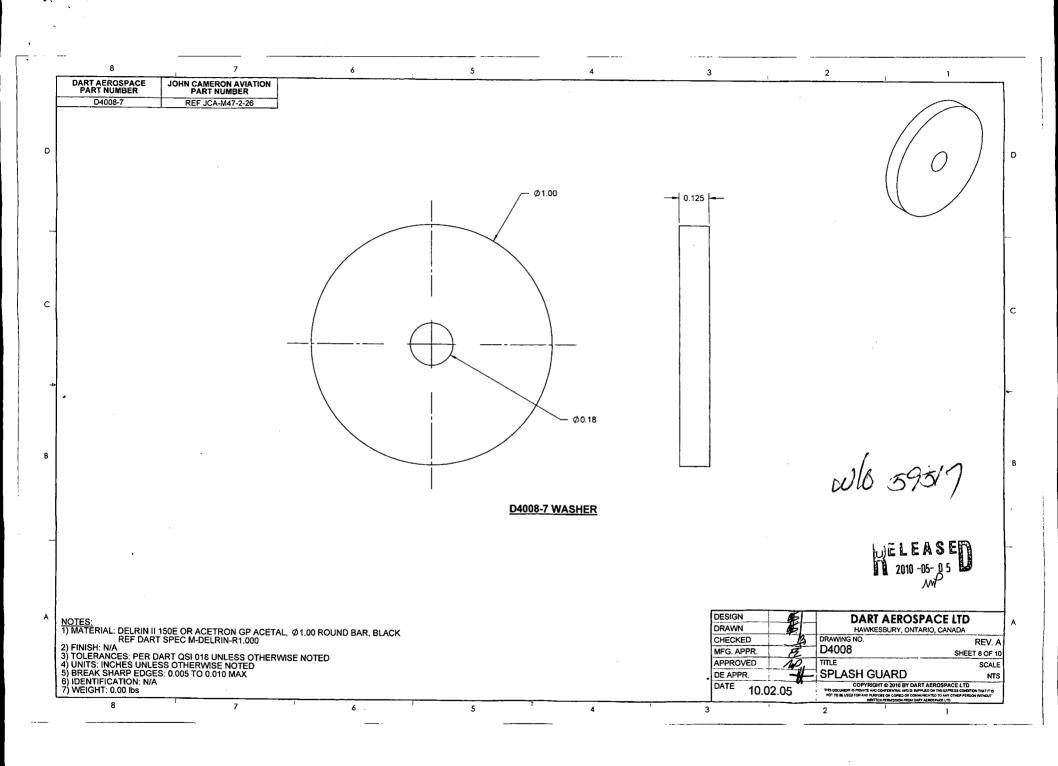
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W/O:					V	VORK ORDER CHA	NGES	7	'			· · · · · · · · · · · · · · · · · · ·
DATE	STEP		PROCEDURE CHANGE					Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:		PAR #:		Fault Ca	tegory:	NCI	R: Yes	No DQA	:	Date:	·
						Disposition: QA: N/C Closed:						
NCR:				W	ORK OR	DER NON-CONFOR	RMANCE	(NCR				
DATE	STEP	Description of NC			Corrective Action Section B Initial Action Description			Sign &	Verifica		Approval	Approval
			Section A		Chief Eng	Action Description Chief Eng	OH -	Date	Sectio	n C	Chief Eng	QC Inspector
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W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE By					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No	:	PAR #:	Fault Cat	egory:	NCR:	Yes I	No DQA	\:	Date:				
			Disposition: QA: N/C Close										
NCR:			WORK ORE	DER NON-CONFORM	MANCE	(NCR)						
DATE	STEP	Description of NC Section A	Initial	Section B tion Sign &		Verification Section C		Approval Chief Eng	Approval QC Inspector				
		Continu	Chief Eng	Chief Eng		Date	Secili) I C	Officer Eng	QC Inspector			
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DATE	STEP	PR	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No: PAR #:										
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NCR:			WORK ORDE	ER NON-CONFORM	IANCE	(NCR)			700
DATE	STEP	Description of NC						ation	Approval	Approval
	-	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
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DART AEROSPACE PART NUMBER JOHN CAMERON AVIATION PART NUMBER D4008-9 REF JCA-M47-2-26

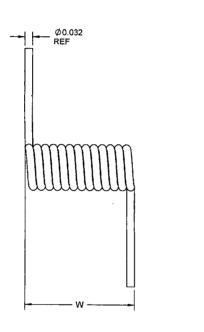
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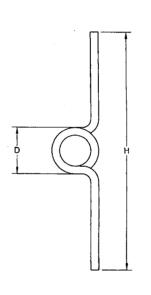
SPECIFICATION CONTROL DRAWING

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DART P/N	SUPPLIER	SUPPLIER P/N	WIDTH "W"	HEIGHT "H"	DIAMETER "D"	MATERIAL
D4008-9	VICTORY SPRING	N/A	0.46	0.99	0.19	STAINLESS STEEL SPRING WIRE
D4008-9	BELL HELICOPTER	206-031-140-001	0.46	0.99	0.19	STAINLESS STEEL SPRING WIRE

D4008-X SPRING



NOTES:
1) MATERIAL: T301 OR 304 STAINLESS STEEL SPRING WIRE Ø0.032 PER ASTM A313
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.00 lbs

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED REV. A D4008 MFG. APPR. SHEET 9 OF 10 APPROVED TITLE SCALE DE APPR. SPLASH GUARD NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD DATE 10.02.05

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	PROCEDURE CHANGE By					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #:	Fault Cat	egory:			R: Yes	No DQ /	<u> </u> A:	Date:			
						QA: N/C Closed: Date:							
NCR:			WORK OR	DER NON-	CONFORM	ANCE	(NCR)					
DATE	STEP	Description of NC	Corrective Action Section B				Verifica			Approval	Approval		
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0.51 TYP

D4008-11 TANK HINGE HALF

DELEASED 12010-05-85

DESIGN	5	DART AEROSPACE LTD					
DRAWN	45	HAWKESBURY, ONTARIO, CANADA					
CHECKED		DRAWING NO.	REV. A				
MFG. APPR.	B	D4008	SHEET 10 OF 1				
APPROVED	140,	TITLE	SCALE				
DE APPR.	-#	SPLASH GUARD	NTS				
DATE 10.0	2.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PROVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS					

NOTES:
1) MATERIAL: MADE FROM MS20001-4 HINGE OR MS20257-3 HINGE
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: STOCK AS D4008-11
7) WEIGHT: 0.02 lbs

Dart Aeros _l	pace Ltd
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W/O:			ORK ORDE	R CHANG	ES						
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				Disposition: QA: N/C Closed: Date:							
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DATE STE	STED	Description of NC	Corrective Action Section B				Verifica			Approval	Approval
	Section A	Initial Chief Eng		Description hief Eng		Sign & Date	Section C		Chief Eng	QC Inspector	
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